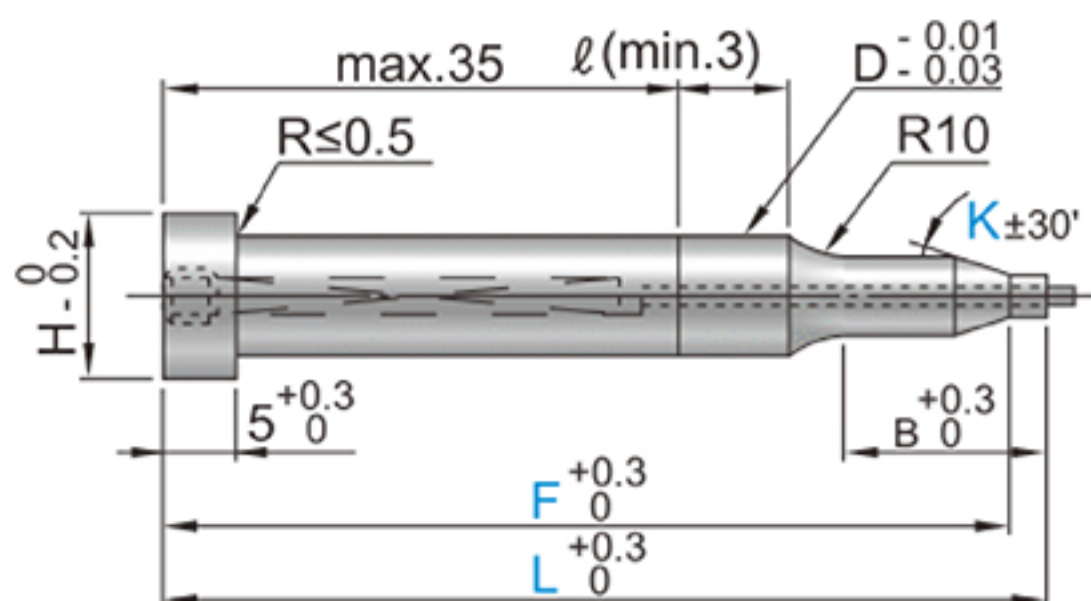
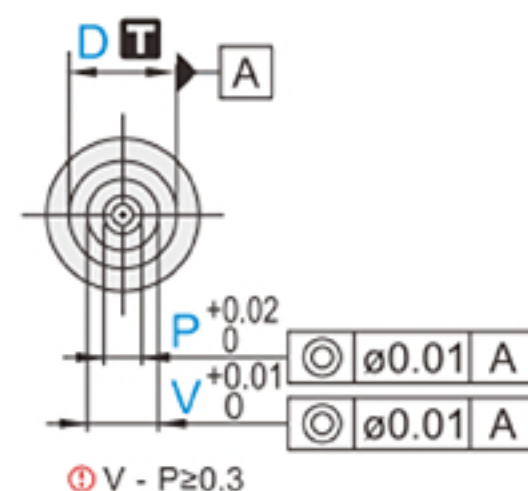
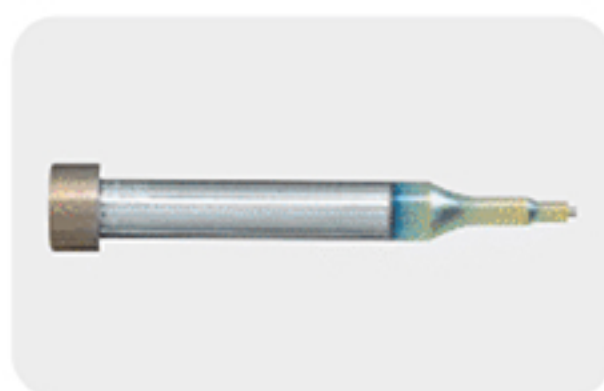




T	M	H	Type		Catalog No.
			DLC 3000HV	WPC® 3000HV	(B)
D m5		64~67HRC	N-WPJMT	NW-WPJMT	
D +0.005 / 0			AN-WPJMT	ANW-WPJMT	

ORDER	Catalog No.	L	V	P	F	K
	N-WPJMT 4	41.0	V2.60	P1.00	F39.0	K60°

Catalog No.				L	V	P min.	F	K	B	H
(D _{m5})	(D ^{+0.005} ₀)		D							
-DLC			4	40-50-60-70-80	2.00 ~ 3.99	1.00	F ≤ L-2	0° < K < 90°	8	7
N-WPJMT	AN-WPJMT		5		2.00 ~ 4.99	2.00				8
WPC®			6		2.00 ~ 5.99	2.00				9
NW-WPJMT	ANW-WPJMT		8		3.00 ~ 7.99	3.00				11
			10		3.00 ~ 9.99	3.00				13
⚠ V-P ≥ 0.3				⚠ B ≥ (L-F) + { (V-P)/2tanK } + 2						



2A Ti TD D J • $F \leq L-1$ ($f \geq 1$) • $B \geq L-F+2$ ($b \geq 2$) • $d \geq 0.5$ ① $d \geq d_{min.}$ $d = P-2(L-F)\tan A$	3A Ti TD D (L) J 1/200	4A Ti TD D (L) J • $S \geq 2$ • $B \geq S+f+2$ ($b \geq 2$) $f = \sqrt{10(P-V)-(P-V)^2/4}$	6A Ti D • $0 < A \leq 15^\circ$ • $B \geq P \tan A + 2$
2B Ti TD D (L) J • $0.5 \leq R \leq (P-0.5)/2$ ① $d \geq d_{min.}$ $0.5 \leq R \leq (P-d_{min.})/2$	3B Ti TD D L • $B \geq (P/2)+2$ ($b \geq 2$)	4B Ti TD D L • $R > P/2$ • $B \geq f+2$ ($b \geq 2$) $f = R - \sqrt{R^2 - (P/2)^2}$	5B Ti TD D (L) J • $F \leq L-2$ ($f \geq 2$) • $B \geq L-F+\ell+2$ ($b \geq 2$) • $V \leq P-0.6$ $0.2 \leq \ell = [(P-V)/2 \sin K] - \tan(90-(180-K)/2)R$
6B Ti TD D (L) J • $S \geq 2$ • $R > S$ • $B \geq S+2$ ($b \geq 2$) • $d \geq 0.5$ ① $d \geq d_{min.}$ $d = P-2(R - \sqrt{R^2 - S^2})$	7B Ti TD D (L) J • $F \leq L-R-1$ ($f \geq R+1$) • $B \geq L-F+2$ ($b \geq 2$) • $d \geq 0.5$ ① $d \geq d_{min.}$ ① $R = 0 \cdots \cdots 2A$ $d = P-2(R \tan((90-A)/2) + (L-F)\tan A)$	8B Ti D (剪切角度) • $0 < A \leq 15^\circ$ • $B > (P/2)\tan A$	2C Ti TD D J • $F \leq L-R-2$ ($f \geq 2$) • $S \geq 1$ • $B \geq L-F+2$ ($b \geq 2$) • $V \leq P-0.6$ • $d \geq 0.5$ $d \geq d_{min.}$ $d = V-2S \tan A$
3C Ti TD D J • $F \leq L-R-2$ ($f \geq 2$) • $B \geq L-F+2$ ($b \geq 2$) • $V \leq P-0.6$ • $d \geq 0.5$ $d \geq d_{min.}$ $d = V-2R$	4C Ti TD D J • $F \leq L-2$ ($f \geq 2$) • $B \geq L-F+2$ ($b \geq 2$) • $V \leq P-0.6$ • $d \geq 0.5$ ① $d \geq d_{min.}$ $d = V-2(L-F)\tan A$	5C Ti TD D (L) J • $F \leq L-2$ ($f \geq 2$) • $B \geq L-F+\ell+2$ ($b \geq 2$) ① $R = 1 \cdots \cdots 5B$ $0.2 \leq \ell = [(P-V)/2 \sin K] - \tan(90-(180-K)/2)R$	6C Ti TD D J • $F \leq L-S-2$ ($f \geq 2$) • $S \geq 1$ • $B \geq L-F+\ell+2$ ($b \geq 2$) • $d \geq 0.5$ ① $d \geq d_{min.}$ $d = V-2S \tan A$ $0.2 \leq \ell = [(P-V)/2 \sin K]$

① **TD** DICOAT[®]
① **Ti** TiCN
① **D** DLC



